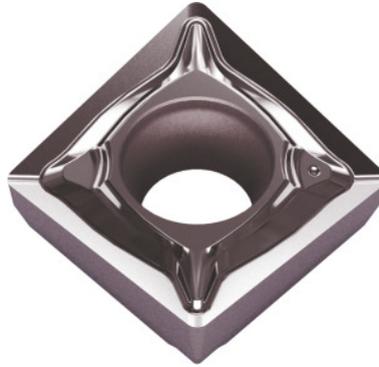


**Garant**

**Indexable insert for turning ZCMX 070302, for "4 in 1" turning and boring tools, Grade: HBZ310**

**Order data**

Order number	268428 HBZ310
GTIN	4067263802273
Item class	21K

**Technical description**

Cutting depth $a_p$	0.2 - 4 mm
Main application	N
ISO code indexable insert	ZCMX 130404
Coating	PVD
Corner radius	0.4 mm
Grade	HBZ310
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Tool material	Carbide
Feed rate $f$ when drilling	0.03 - 0.3 mm
Feed rate $f$ when turning	0.05 - 0.4 mm

Cutting conditions	continuous
Cutting speed $v_c$ main application	200 - 600 m/min
suitable for tool dia. $D_c$	14 mm
Type of product	Indexable insert for turning